



Quick Release[™] Tubing Cutters for Plastic Scissor Shears Ratchet Shears Plastic Pipe Saws Internal Pipe Cutters Clean Ream Extreme™ Solutions Kits **PE Pipe Peelers** Flare Tools for PE Water Service Lines DEB1 Series Deburring Tools for Plastic Pipe DEB4 Deburring Tool Cone Deburring Tool **PEX Crimpers** Pipe Bevelers Chamfer Tools Drill-Powered Universal Pipe Cutters for PE PLAS In-Line Rotary[™] Cutters PLAS Hand-Over-Hand Rotary[™] Cutters **Guillotine Pipe Cutters** PE Squeeze-Off Tools NEN Grounding Accessory Static Discharge Alarm **Plastic Pipe Joiners**



PPR300 Plastic Pipe Fitting Reamer shown with operator-supplied drill on Schedule 40 3" PVC pipe fitting. Drill powers the reamer to effectively clean-out the original fitting and cement residue allowing for reuse of the fitting.

36 Hudson Rd Sudbury MA 01776



800-225-4616 www.tisales.com **SINCE 1896**



QUICK RELEASE™ TUBING CUTTERS FOR PLASTIC

FEATURES

- Best tracking, easiest cutting tubing cutters available.
 With a simple wheel change, Quick Release[™] cutters can be used for a variety of plastic or metal pipe.
- Replace worn cutter wheels for faster and easier cuts.

Reed Quick Release[™] tubing cutters are the industry standard; most recommended by plastic pipe companies and most imitated by other manufacturers. Quick Release™ tubing cutters for plastic are the best cutters for small, medium and large diameter work and feature sliding bars now with magnesium for added strength. They cut clean and square with very little burr. Additionally, field reports indicate that Quick Release™ Tubing Cutters with Reed OP2 or 30-40P cutter wheels are well-suited for use on ABS pipe.

	0.4.1.		Cap	acity	Le	ngth	We	ight		
	Catalog No.	ltem Code	actual O.D. in	actual 0.D. mm	in	mm	lbs	kg	Wheel	Material Cut
	TC1QP*	04110	¹ /8 - 1 ⁵ /16	3 - 33	6	152	0.6	0.3	OP2	PE, PP, ABS, PEX
	TC1QPVC*	04114	¹ /8 - 1 ⁵ /16	3 - 33	6	152	0.6	0.3	1-2PVC	PVC, CPVC, ABS
	TC1.6QP*	04116	¹ /4 - 1 ⁵ /8	6 - 42	6.5	165	0.8	0.4	OP2	PE, PP, ABS, PEX
	TC1.6QPVC*	04118	¹ /4 - 1 ⁵ /8	6 - 42	6.5	165	0.8	0.4	1-2PVC	PVC, CPVC, ABS
	TC2QP*	04120	¹ /4 - 2 ⁵ /8	6 - 67	8	203	1.2	0.5	OP2	PE, PP, ABS, PEX
	TC2QPVC*	04124	¹ /4 - 2 ⁵ /8	6 - 67	8	203	1.2	0.5	1-2PVC	PVC, CPVC, ABS
	TC3QP	04130	³ /8 - 3 ¹ /2	10 - 90	11	279	2.5	1.1	30-40P	PE, PP, ABS
	TC3QPVC	04134	³ /8 - 3 ¹ /2	10 - 90	11	279	2.5	1.1	3-6PVC	PVC, CPVC, ABS
	TC3Q6QP	04138	³ /8 - 3 ¹ /2	10 - 90	11	279	2.5	1.1	6QP	THICK PE
	TC4QP	04140	1 ⁷ /8 - 4 ¹ /2	48 - 114	12	305	2.8	1.3	30-40P	PE, PP, ABS
	TC4QPVC	04144	1 ⁷ /8 - 4 ¹ /2	48 - 114	12	305	2.8	1.3	3-6PVC	PVC, CPVC, ABS
	TC4Q6QP	04148	1 ⁷ /8 - 4 ¹ /2	48 - 114	12	305	2.8	1.3	6QP	.55 THICK PE
	TC5QP*	04150	2 ¹ / ₂ - 5	63 - 125	13	330	3.0	1.4	30-40P	PE, PP, ABS
*	TC5QPPR	04153	2 ¹ / ₂ - 5	63 - 125	13	330	3.0	1.4	TC56QPP-R	PP-R including Aquatherm®
*	TC5Q6QP	04152	2 ¹ / ₂ - 5	63 - 125	13	330	3.0	1.4	6QP	.55 THICK PE
	TC5QPVC*	04154	2 ¹ / ₂ - 5	63 - 125	13	330	3.0	1.4	3-6PVC	4" C900
	TC6QP	04160	4 - 6 5/8	102 - 168	15	381	3.9	1.8	30-40P	PE, PP, ABS
	TC6QPVC	04164	4 - 6 5/8	102 - 168	15	381	3.9	1.8	3-6PVC	PVC, ABS
	TC6Q680PVC	04125	4 - 6 5/8	102 - 168	15	381	3.9	1.8	680PVC	PVC-HVY WALL
	TC6Q6QP	04168	4 - 6 5/8	102 - 168	15	381	3.9	1.8	6QP	.55 THICK PE
	TC6Q80P	04123	4 - 6 5/8	102 - 168	15	381	3.9	1.8	80P	.75 THICK PE
	TC8QP*	04170	6 ¹ / ₄ - 10	159 - 254	26	660	8.0	3.6	80P	ABS, PE, PP, PVC**
	TC8QPL*	04171	6 ¹ /4 - 10	159 - 254	26	660	8.0	3.6	80P	.75 THICK PE
	TC8Q680PVC*	04172	6 ¹ / ₄ - 10	159 - 254	26	660	8.0	3.6	680PVC	PVC-NYLON

NEW *EXCLUSIVE SIZES

*Features spare cutter wheel in knob. TC10P, TC10PVC, TC1.60P, and TC1.60PVC have spare "O" wheel. TC20P has "OP2" wheel, TC20PVC has "O" wheel.

**TC8QP comes with a cradle and parting blade for cutting thick plastic pipe. The parting blade can cut to a depth of 1 1/2 inches (38.1 mm) on plastic pipe.

NOTE: To cut Aquatherm® PP-R pipe, order Cutter Wheel #04159 with the TC5Q, TC6Q or TC8Q cutter. QUICK RELEASE^W TUBING CUTTERS (for metal) ON P. 11 CUTTER WHEELS ON P. 7 - 9

SCISSOR SHEARS

FEATURES

- Ideal for cutting thin wall and small diameter plastic, rubber or nylon tubing.
- Includes an industrial-grade, non-stick blade for best performance.
- For safety and ease of operation, use Scissor Shears with blade on bottom.

Scissor Shears squeeze together for fast cutting of small diameter PE, PEX, thin wall PVC pipe, rubber or nylon tubing. Rotate scissor shears around tubing while squeezing handles together for the best cut. All models feature ribbed handles for more secure hold along with fiberglass strengthened nylon construction. Blade design maintains its sharp edge for long life and exact cuts. SC1 and SC125 industrial-grade blades are non-stick coated with a surface lubricant which lets blades slice smoothly through cut area.

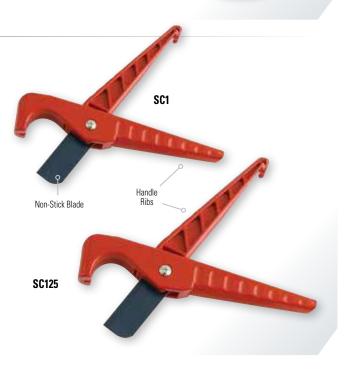
Catalog	ltem	Capacity		Le	ength	Weight	
No.	Code	actual O.D. in	actual O.D. mm	in	mm	lbs	kg
SC1	04174	1.3	32	8.25	210	0.3	0.1
SC125	04178	1.7	42	8.5	216	0.3	0.1

REPLACEMENT BLADES Catalog No. **Item Code** Description SC1B High Carbon Steel Blade fits SC1, SC1SL, SC1SS 94170 SC125B 94169 High Carbon Steel Blade fits SC125, SC125SL

NOTE: Scissor Shears are NOT RECOMMENDED to cut PVC or CPVC for solvent cement weld connections. Instead use QUICK RELEASE™ TUBING CUTTERS FOR PLASTIC ABOVE



invented by Reed and cover capacities up to 10" (254 mm). First used by Reed, the ball detent wheel pin makes cutter wheel change easy. Reed has the best cutter wheels specifically designed for all plastic applications.











RATCHET SHEARS

FEATURES

- Ratchet Shears are ideal for cutting PE, PEX, PP and ABS pipe and tubing.
- Smoothest ratchet action for easiest cuts.
- Replace or resharpen blades for longer tool life and faster cuts.

Ratchet shears with hardened steel blades are ideal for cutting PE, PP, PEX and ABS pipe. **RS1PLT, RS7290, RSP1** and **RSP2** ratchet shears offer the thinnest blades with a finish that moves them smoothly through pipe. Due to its long handles that add leverage, the **RS2** is good for cutting up to 2" pipe. One-hand models **RS1** and **RS1PLT** offer a 7-step ratchet mechanism for best mechanical advantage and smoothest operation. **RS1PLT** is unique with a corrosion-resistant, nickel-plated, steel blade which makes it a good choice for corrosive environments. Pointed blade in one-hand model **RSP1** and **RSP2** helps start the cut in tough plastics and helps avoid bounce in thin wall material. The two-hand **RS2** features 2" capacity, extra wide, v-style jaws for easy alignment, and long handles for leverage on tough-to-cut pipe. **RS7290** are one-hand style, 2" capacity ratchet shears. All ratchet shears' blades can be easily sharpened or replaced, enhancing performance and saving money. These tools are not disposable and perform better, longer, and for less money over the tool's lifetime.

Catalog	ltem	Cap	acity	Le	ength	Weight		
No.	Code	actual O.D. in	actual O.D. mm	in	mm	lbs	kg	
RS1	04176	1.66	42	8.3	210	0.8	0.4	
RS1PLT*	04175	1.66	42	8.3	210	0.8	0.4	
RS2	04177	2.4	63	17.0	440	2.8	1.3	
RS7290	04182	2.4	63	13.25	337	2.4	1.1	
RSP1	04276	1.66	42	8.75	222	0.9	0.4	
RSP2	04277	2.5	63	11.5	292	1.56	0.7	

REPLACEMENT BLADES

	Catalog No.	Item Code	Description
	RS1B	94175	RS1 Hardened Steel Blade
	RS1BPLT	94180	RS1PLT Nickel-plated Steel Blade
	RS2B	94176	RS2 Hardened Steel Blade
	RS7290B	94555	Blade fits Reed RS7290 and Wheeler® 7290
	RSP1B	94276	RSP1 Stainless Steel Blade
*	RSP2B	94277	RSP2 Hardened Steel Blade

★ RSP2

NEW

*EXCLUSIVE FEATURE

NOTE: Ratchet Shears are **NOT RECOMMENDED** to cut PVC or CPVC for solvent cement weld connections. Instead use QUICK RELEASE™ CUTTERS FOR PLASTIC ON P. 25

PLASTIC PIPE SAWS

FEATURES

• Cuts ABS, CPVC, PVC including C900 and larger diameter plastic such as 6" and 8" sewer pipe.

- Ergonomic-designed handle on PPS20 and PPS24 with large radius contours for hand comfort.
- Die cast design of handle on PPS12 and PPS18 makes blade change fast and easy.

Reed Plastic Pipe Saws are specifically designed to cut plastic pipe. The composition of plastic pipe, especially PVC, tends to be very abrasive, hence, saws designed to cut only wood become dull very quickly. It is therefore necessary to make saws with the proper profile, set and hardness to most effectively cut plastic pipe. PPS saws respond to this need while offering a competitive price and replaceable blades. Low profile **PPS12** and **PPS18** can reach into small spaces. Plus, their tooth design, set and hardness simplify cuts on ABS and PVC pipe. **PPS20** and **PPS24** feature 11 teeth per inch (more than average) and a unique pattern to create a bite that does not chatter on plastic or wood in the push or pull of the saw blade. This same tooth spacing makes these fast cutting. Reed plastic pipe saws cut Schedules 40 and 80 PVC, C900, CPVC and ABS, along with wood. PPS24 also cuts HDPE.

Catalog	ltem	Pipe Cap	acity	Le	ngth	Weight	
No.	Code	in- nom.	actual 0.D. mm	in	mm	lbs	kg
PPS12	04512	3	75	16	426	0.6	0.3
PPS18	04510	4	100	22	560	0.7	0.3
PPS20	04720	6	150	20	508	1.0	0.5
PPS24	04724	8	200	24	610	1.1	0.5

REPLACEMENT BLADES

Catalog No.	Item Code	Description
PPS18B	94510	PPS18 Blade
PPS12B	94512	PPS12 Blade
PPS20B	94720	PPS20 Blade
PPS24B	94724	PPS24 Blade



INTERNAL PIPE CUTTERS

FEATURES

- Conveniently cut from the inside (i.e. drain pipes or sprinkler drops, etc) using a standard 3/8" drill (not included).
- Exclusive, adjustable guide on IC1SL and IC3/4SL doubles as a depth gauge.
 Abraging or can toothed blade option
- Abrasive or saw toothed blade option.

Reed Internal Pipe Cutters cut pipe from the inside: below floor level or in the ceiling in new construction, around pools, and for replacement of closet flanges. Heat-treated steel, saw-toothed blades on the **IC1S**, **IC1SL** and **IC3/4SL** make for fast cutting. The **IC1A** comes with an abrasive blade for areas where the blade may come in contact with concrete or other hard surfaces which would destroy a saw tooth blade. All internal pipe cutters fit in a standard $\frac{3}{6}$ " drill (not included). During use, flats on the larger cutters keep the cutter from slipping in the jaws of the drill while a lock washer on the smaller cutters keeps the blades from slipping. All saw tooth internal pipe cutter models cut plastic pipe aggressively and can cut wood for sink lugs. IC1SL and IC3/4SL is exclusive in its $\frac{3}{4}$ " pipe diameter.

Catalog	ltem Blade		Blade Diameter		Blade Cutting Depth		Shaft	We	ight
No.	Code	Туре	in	mm	in	mm	Size	lbs	kg
IC1A	04500	abrasive	1.53	38.8	.50	13.0	4″	0.2	0.1
IC1S	04501	saw tooth	1.26	32.0	.38	9.6	4″	0.2	0.1
IC1SL*	04505	saw tooth	1.26	32.0	.38	9.6	7″	0.7	0.3
IC3/4SL*	04507	saw tooth	0.75	19.0	.13	3.18	6″	0.4	0.2

*EXCLUSIVE

REPLACEMENT BLADES

Catalog No.	Item Code	Description	Standard Package
IC1RA	04502	Abrasive Blades for IC1	5
IC1RS	04503	Saw Tooth Blades for IC1	2
IC3/4RS	04508	Saw Tooth Blades for IC3/4	2



CLEAN REAM EXTREME[™] PLASTIC PIPE FITTING REAMERS

FEATURES

- Clean leftover pipe and solvent cement residue from PVC, CPVC or ABS fittings.
- Reduce labor time and materials costs by reusing the fittings.
- Available in 7 sizes and fit into standard 1/2" drills (not included).
- Sturdy kits keep reamers organized and clean.

Money-saving reamers are designed to clean out the old or broken pipe and leftover solvent cement from a fitting so the fitting can be reused. In this era of green living and recycling, try these reamers on PVC, CPVC or ABS to save time and material costs. Plastic Pipe Fitting Reamers fit into $\frac{1}{2}$ " electric or cordless drills. PPR reamers work great for vent lines, drain lines and water lines. The carbide cutting insert provides a cutting edge on each side. Rotate before replacement and receive three bonus cutting edges.

Cat.	ltem	Description	Shaft	We	ight
No.	Code	Description	Size	lbs	kg
PPR75	04521	Reams 3/4" Sch. 40 PVC, CPVC & ABS Fittings	1/4" hex	0.12	0.05
PPR100	04522	Reams 1" Sch. 40 PVC, CPVC & ABS Fittings	1/4" hex	0.14	0.06
PPR125	04523	Reams 1 1/4" Sch. 40 PVC, CPVC & ABS Fittings	3/8" hex	0.30	0.13
PPR150	04524	Reams 1 1/2" Sch. 40 PVC, CPVC & ABS Fittings	3/8" hex	0.40	0.18
PPR200	04525	Reams 2" Sch. 40 PVC, CPVC & ABS Fittings	3/8" hex	0.60	0.27
PPR300	04526	Reams 3" Sch. 40 PVC, CPVC & ABS Fittings	³ /8" hex	1.20	0.52
PPR400	04527	Reams 4" Sch. 40 PVC, CPVC & ABS Fittings	3/8" hex	2.00	0.89
PPRK4	04528	Kit with PPR150, PPR200, PPR300, PPR400 in a hard plastic case	-	7.60	3.50
PPRK5	04520	Kit with PPR125, PPR150, PPR200, PPR300 and	-	7.80	3.50
		PPR400 in a hard plastic case			
PPRK6	04529	Kit with PPR75, PPR100, PPR150, PPR200, PPR300 and PPR400 in a hard plastic case	-	7.90	3.60

NOTE: PPR Fitting Reamers are NOT RECOMMENDED for use on pressurized systems or gas vent systems.

EXTENSION SHAFT

Catalog No.	Item Code	Description	Shaft Size
PPRLS11	94528	11.5" Extension Shaft	³ /8" hex











SOLUTIONS KITS

FEATURES

- All the tools needed to ensure a perfect joint, every time.
 Works for plastic pipe such as PVC, CPVC, PP, ABS and PE.
- Cutter provides quick, square and clean cut on plastic pipe.

These kits contain tools required to install a perfect joint every time to prevent failures between pipe and fitting. Quick Release™ Cutter produces a square, clean cut which is imperative for proper, even stab depth into fittings and for reducing leak potential. DEB4 and DEB1 deburring tools produce even, consistent chamfer ensuring proper fitting penetration depth. And, at the same time, allow the solvent cement to move to the correct part of the pipe (side) for greater surface area solvent weld. The IC1SL Internal Pipe Cutter (in some kits) yields a uniform internal cut in hard-to-reach places where a tubing cutter will not fit. All tools are contained in a durable, hard plastic case.

	Catalog	Item	Description	Wei	ght
	No. Code		Description	lbs	kg
	TC2PPDEB1-2SK	04142	TC2QPVC, DEB1IPS & DEB1-2IPS with case	5.6	2.5
	TC3PPSK	04151	TC3QPVC, DEB4 & DEB1IPS with case	6.9	3.1
	TC3-636SK	04155	TC3QPVC, DEB4 & IC1SL with case	6.9	3.1
	TC4-636SK	04156	TC4QPVC, DEB4 & IC1SL with case	7.1	3.2
	TC2PPSK	04157	TC2QPVC, DEB4 & DEB1IPS with case	5.6	2.5
*	TC-AQRSK	04162	TC2QPVC, TC4QPVC, DEB4 & DEB1IPS with case	8.45	3.8
*	NEW				

PE PIPE PEELERS

FEATURES

• One tool does a range of pipe.

• Takes 2 minutes to attach to pipe and peel 6" PE.

• Creates a uniformly peeled surface.

Works well even on out-of-round pipe.

PE Pipe Peeler prepares the outside diameter of polyethylene pipe for electrofusion by removing the oxidized layer and contaminates. PE Pipe Peeler can be used on the edge of the pipe or anywhere along the pipe with sufficient clearance for turning the tool around the pipe. Chain with thermoplastic rollers of acetel copolymer and plated side plates resist corrosion. Spring-loaded blade keeps consistent pressure on the pipe for a smooth finished surface. This blade tension means the blade does not skip. Its carbide blade provides a cutting edge on each side. Rotate blade before replacement and receive three additional cutting edges.

Cotolog	ltom	Pipe Ca	pacity	Weight		
Catalog No.	ltem Code	in-nom.	actual O.D. mm	lbs	kg	
PEPEEL6	04631	1 ¹ / ₂ - 6*	48 - 168	3.1	1.4	
PEPEEL12	04632	6-12	168 - 324	10.9	5.0	
*O.D. must be 1.9" or more						

FLARE TOOLS FOR PE WATER SERVICE LINES

FEATURES

• Flare water service lines easily with this **innovative** and **inexpensive** tool.

Flare Tools for PE Water Service Lines form a permanent cold flare with ten easy revolutions to connect PE 160 psi water service tubing (SDR 9), using inexpensive, standard AWWA flare fittings for CTS tubing. These tools flare medium and high density PE.

Catalog	ltem	CTS Tubing	We	ight
No.	Code	in-nom.	lbs	kg
SFPE3/4*	04200	3/4"	1.9	0.9
SFPE1*	04202	1"	2.2	1.0
* EVOLUCIVE				

EXCLUSIVE



DEB1 SERIES DEBURRING TOOLS FOR PLASTIC PIPE

FEATURES

- DEB1 offers knurled grip for slip-resistance and durable aluminum body for longevity.
- Deburr and chamfer in the same rotation.
- Suitable for PVC, CPVC, PE, ABS and PP.
- Three sizes of pipe accommodated per DEB1 tool.

Patented **DEB1** tools deburr and chamfer to pipe manufacturers' recommendations in seconds. Plastic pipe joints get proper fit from smooth, chamfered ends delivered by DEB1 models. Use for PVC, CPVC, ABS, PE and PP pipe. Find three sizes in one tool for iron pipe size, copper tube size or metric sizes. **DEB1IPS-INT** is a double-ended tool to deburr both inner and outer diameters. All DEB1 models have internal pipe guides, knurled grip for slip-resistance and a sharpenable and/or replaceable blade.

Catalog	ltem	Nominal Pipe Capacity	Application	Pipe/	Wei	ght
No.	Code			Tubing	lbs	kg
DEB1IPS*	04650	¹ /2", ³ /4", 1" O.D.	PVC, CPVC, PE, ABS, PP	IPS	0.4	0.2
DEB1CTS*	04652	¹ /2", ³ /4", 1" O.D.	PVC, CPVC, PE, ABS, PP	CTS	0.4	0.2
DEB1-2IPS*	04654	1 ¹ /4", 1 ¹ /2", 2" O.D.	PVC, CPVC, PE, ABS, PP	IPS	0.9	0.4
DEB1M*	04655	20, 25, 32 mm O.D.	PVC, CPVC, PE, ABS, PP	metric	0.4	0.2
DEB1-2CTS*	04656	1 1/4", 1 1/2", 2" O.D.	PVC, CPVC, PE, ABS, PP	CTS	0.9	0.4
DEB1IPS-INT*	04670	¹ /2", ³ /4", 1" I.D./O.D.	PVC, CPVC, PE, ABS, PP	IPS	0.6	0.3
* EVCLUSIVE						

*PATENTED DESIGN.

NOTE: IPS is for use on iron pipe size and CTS is for use on copper tube size.



DEB4 DEBURRING TOOL

FEATURES

- Suitable for PVC, CPVC, ABS and PP.
- Deburr and chamfer in the same rotation using DEB4.

One easy revolution of Reed exclusive **DEB4** deburrs and produces a 15° external chamfer in seconds. Deburrs the pipe exterior only to allow easy assembly into fittings. It fits comfortably in one's hand for a secure grip. As an alternative to hand turning, there's a ½" square drive pocket on the backside for use with a ratchet wrench. DEB4 creates a smooth, chamfered pipe end so solvent can be spread evenly for pipe joining. Aluminum die-cast deburring tool features a hardened steel blade that is reversible, sharpenable and replaceable. Fits six nominal pipe sizes of up through 4" diameter.

Catalog	ltem	Nominal Pipe Capacity	Application	Weight	
No.	Code	Nominal Pipe Capacity	Аррисации	lbs	kg
DEB4*	04430	1-1/4", 1-1/2", 2", 2-1/2", 3", 4" nom. 42, 50, 63, 75, 90, 114 mm O.D. actual 3/32" 15° chamfer	PVC, CPVC, ABS, PP	0.7	0.32
*EXCLUSIVE					

CONE DEBURRING TOOL

FEATURES

- Suitable for PVC, CPVC, ABS, PE and PP.
- For deburring inside and outside of PE, use DEB2.
- Versatile DEB2 shape suits all plastic pipe sizes up through 2" (60 mm) pipe.

The **DEB2** cone shape deburrs the inner and outer edges of PVC, CPVC, ABS, PE and PP pipe through 2" diameter. Made from steel, the cone design allows it to be used on even the smallest pipe, including 1/8" diameter. The part that rests in the operator's hand features a thick plastic edge covering for hand comfort.

Catalog	ltem	Nominal Pipe Capacity	Application	We	ight
No. Code		Nominal Fipe Capacity	Application	lbs	kg
DEB2	04436	up to 2" (60 mm)	PVC, CPVC, ABS, PP, PE	0.2	0.09
DEBURRING	TOOLS (fo	or metal) ON P. 13			









ONLINE VIDEO RAINING PB4 PB4 in use PB3 interior

PEX CRIMPERS

FEATURES

- Crimps rings easily, giving good connections.
 Crimpers are the right tools for PEX systems because they properly seal the rings without distortion.
- Each Reed copper ring crimper includes a go/no-go gauge and an Allen wrench.

PEX Crimpers squeeze the copper rings used on PEX brass fittings. PEX systems are used for potable water lines, radiant heat, snow melt and ice rink systems, among other applications. The design of these PEX crimpers eliminates tool marks and distortion on the rings. The tools crimp rings easily, making PEX installation a breeze. For one-hand use on 1/2" and 3/4" PEX, consider the **PEXOH12** or **PEXOH34**.

Catalog	ltem	Description	Handle	Wei	ght
No.	Code	Description	Length*	lbs	kg
PXCR12S	04900	1/2" capacity	8 ³ /4"	3.0	1.4
PXCR34S 04903		³ /4" capacity	9″	3.0	1.4
PXCR1M	04904	1" capacity	11 ¹ /2"	4.0	1.8
PXCR1234M	04910	1/2" and 3/4" capacity	11″	4.3	1.9
PEXOH12	04920	1/2" capacity, one-hand style	8 ¹ /2"	2.5	1.1
PEXOH34 04925		³ /4" capacity, one-hand style	9"	2.6	1.2

*Handle length does not include head.

PIPE BEVELERS

FEATURES

- Beveler only needs a few turns around PVC pipe to safely make the smooth 15° bevel.
- Strong, reinforced aluminum frame for durability.
- Adjusts to bevel multiple sizes with one tool.

With a strong aluminum alloy frame, effective roller locking and good tool life, a Beveler produces a smooth 15° bevel on all types of plastic pipe, including gasketed PVC and C900 PVC in about one minute. Depending on wall thickness, the bevel can be up to 1 1/2" long. Beveler is easily adjusted for different pipe sizes and thicknesses, with no part changes. Bevel blade can be sharpened or replaced.

Catalog	Item	Pipe Ca	pacity	We	eight
Catalog No.	Code	in-nom.	actual O.D. mm	lbs	kg
BT1	04395	1 ¹ / ₂ - 8	40 - 200	3.0	1.4
BT2	04398	1 ¹ / ₂ - 12	40 - 300	6.1	2.8

NOTE: If pipe is not stationary, a Reed pipe vise is recommended.

REPLACEMENT BLADES

Catalog No.	Item Code	Description
BT1B	94388	Bevel Blade for BT1 and BT2
BT1SB	94386	Support Blade for BT1 and BT2

CHAMFER TOOLS DRILL-POWERED

FEATURES

- Quickly chamfers pipe using drill power, eliminating user fatigue when making multiple cuts/chamfers.
- Deburrs inside and outside simultaneously, in just seconds.
- Produces smooth, consistent chamfer on PVC and CPVC, eliminating leak channels that can be caused by improper chamfer.

The Chamfer Tool attaches to an electric or cordless drill (not included) to chamfer both the inner and outer diameters of plastic pipe. PVC and CPVC pipe joints require a chamfer and Reed's PB series chamfers create a smooth, consistent, 15° chamfer in seconds. These chamfer tools are available in a kit consisting of 2", 3" and 4" sizes in a jobsite quality case or individually by size.

Catalog	Item	Description	We	eight
No.	Code	Description	lbs	kg
PBKIT	04660	PB2, PB3 & PB4 with case	6.6	3.0
PB2	04662	for 2" plastic pipe	0.4	0.2
PB3	04663	for 3" plastic pipe	0.5	0.2
PB4	04664	for 4" plastic pipe	0.7	0.3

UPC836APE

in use



UNIVERSAL PIPE CUTTERS FOR PE

FEATURES

- Special blades and blade guard for PE.
- Includes all the parts for successful PE cuts.

Reed's pneumatic-powered Universal Pipe Cutters (UPC) for PE are available to cut 8" - 48" nominal diameter (200-1300 actual 0.D. mm) PE pipe. Both kits ship in a steel toolbox and include a UPC cutter, a filter-regulator-lubricator, UPCSTEEL6 and UPCPE8 blades. The UPCPE8 blade will cut large diameter PE pipe with a wall thickness up to 2²³/₃₂" (69 mm). To cut 6" - 8" PE pipe, the UPCSTEEL4 blade must be purchased separately.

Catalog	og Item Pipe Diameter		Gross Weight*			
No.	Code	in-nom.	actual O.D. mm	lbs	kg	
UPC836APE* UPC848APE*	07517 07518	8 - 36 8 - 48	200 - 1000 200 - 1300	101 106	45.9 48.2	•••
* EXCLUSIVE			,			

*GROSS WEIGHT includes all components plus packaging. #07517 and #07518 units do not require a water tank and one is not supplied.

UNIVERSAL PIPE CUTTER BLADES FOR PE

Catalog No.	ltem Code	Description	Pipe Diameter	Pipe Material
UPCSTEEL4	97519	4" BLADES cut up to ²³ / ₃₂ " (18.3 mm) PE wall thickness	6 - 8 in 150 - 200 mm	PE
UPCSTEEL6	97520	6" BLADES cut up to 1 ²³ / ₃₂ " (43.7 mm) PE wall thickness	8 - 48 in 200 - 1300 mm	PE
UPCPE8	97521	8" BLADES cut up to 2 ²³ / ₃₂ " (69 mm) wall thickness	26 - 48 in 660 - 1300 mm	PE
UNIVERSAL F	PIPE CUTT	ERS ON P. 16 - 17, including UPC for PVC.		

ASK ABOUT UPC616AP #07513 UNIVERSAL PIPE CUTTER FOR PVC

e

UPCSTEEL6

Blade Guard

for PF



TRAINING VIDEOS

ONLINE VIDEO

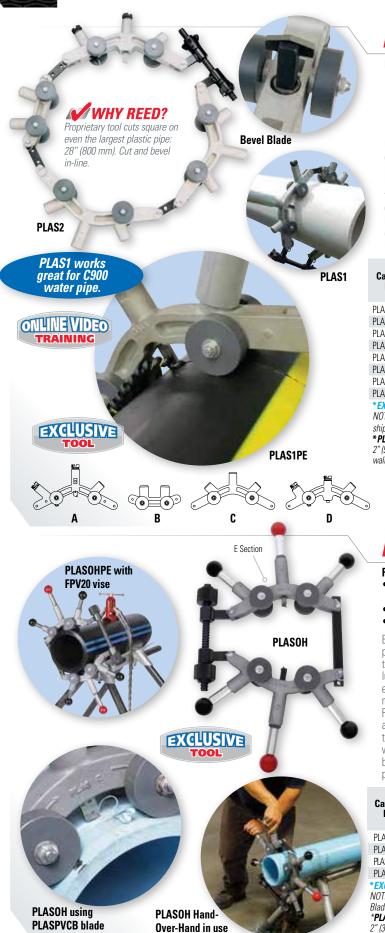
Reed Manufacturing Company has a dynamic online library of training videos. The videos are in English. Often, however, simply viewing the demonstration makes the tool use more understandable, no matter the language.

Reed recommends a high speed connection for viewing or downloading these videos. Reed also offers a USB drive of the video library. Request it as #01063.

videos.reedmfqco.com

UPCPE8





PLAS IN-LINE ROTARY[™] CUTTERS

FEATURES

- Clean and safe! No chips to clog valves and apertures.
- Only 6" 8" clearance needed to turn PLAS around pipe.
- Cuts out-of-round pipe because of spring loaded nuts.
- Inexpensive tool to make a cut for a tie-in or pipe break and then get the line back in use. Reduce overall labor costs!

PLAS In-Line Rotary[™] Cutters are excellent for cutting PVC or PE pipe in trench or above ground. Each PLAS rotary cutter needs just 6" to 8" (153 - 203 mm) clearance around the pipe, making them easy to operate in trench and with lower prep costs. Outboard rollers keep the cutter aligned on pipe, ensuring a square cut every time. Carbide-tipped blades for PVC are long-lasting and penetrate up to a 2" wall thickness.* Each PVC cutter also can produce, in-line with the cut, a 15° bevel on both sides of the cut. In addition, Reed has developed a hardened, tool steel blade to cut PE pipe. The curved blade drives chips out of the way, making PE cuts much easier. PLAS In-Line Rotary Cutters can retrofit for PE by purchasing PLASPEB blade #94485 separately.

Catalan	ltem Code	Pipe Capacity			Sections	Weight	
Catalog No.		in-nom.	actual 0.D. mm	Application*	Used	lbs	kg
PLAS1*	04470	6 - 12	160 - 335	PVC	A, B, C	52	23.6
PLAS1PE*	04474	6 - 12	160 - 335	PE	A, B, C	52	23.6
PLAS2*	04475	14 - 18	355 - 500	PVC	B, C (2), D	57	25.9
PLAS2PE*	04477	14 - 18	355 - 500	PE	B, C (2), D	57	25.9
PLAS3*	04480	14 - 24	355 - 630	PVC	B, C (3), D	62	28.2
PLAS3PE*	04483	14 - 24	355 - 630	PE	B, C (3), D	62	28.2
PLAS4*	04485	14 - 28	355 - 800	PVC	B, C (4), D	68	30.9
PLAS4PE*	04487	14 - 28	355 - 800	PE	B, C (4), D	68	30.9

*EXCLUSIVE

NOTE: 04470, 04475, 04480, 04485 ship with cutting blade for PVC. Models 04474, 04477, 04483, 04487 ship with cutting blade for PE. Blades are interchangeable.

* PLAS CUTTERS WILL CUT PVC AND PE PIPE. SPECIFIC LIMITATIONS FOR PE ARE AS FOLLOWS: 2" (50.8 mm) wall thickness PE - up to 14" pipe, 1 1/2" (38.1 mm) wall thickness PE - up to 18" pipe, 1" (25.4 mm) wall thickness PE - up to 28" pipe.

PLAS HAND-OVER-HAND ROTARY[™] CUTTERS

FEATURES

- Attached handles permit fast hand-turning about half the cutting time of a regular PLAS cutter.
- Leaves a disposable remnant (not dust or chips) that is easy to recycle.
- Simple to transport and fast to use on PE and PVC.

Exclusive to Reed, PLAS Hand-over-Hand Rotary[™] Cutters excel at cutting PVC or PE pipe in trench or above ground. They feature attached handles which permit fast handturning. Once the cutter is positioned around the pipe, the operator turns it for one revolution, feeds the cut-off tool closer to the pipe, and continues turning/feeding as needed. These OH models require 11" (280 mm) clearance around the pipe. Attached handles means there is no need to reposition a handle after each turn, compared to a regular PLAS (above). The built-in handle convenience equals no loose parts. Like PLAS Cutters above, outboard rollers keep the cutter aligned on pipe, ensuring a square cut every time. The tool's carbide-tipped blades for PVC are long-lasting and penetrate up to a 2" wall thickness. Each PVC cutter also can produce, in-line with the cut, a 15° bevel on both sides of the cut. In addition, Reed offers a hardened, tool steel blade to cut PE pipe. The curved blade drives chips out of the way, making PE cuts much easier.

Catalog	ltem	Pipe Ca	pacity	A	Sections	We	ight
No.	Code	in-nom.	actual 0.D. mm	Application*	Used	lbs	kg
PLASOH*	04463	4 - 8	106 - 240	PVC	E (2)	21	9.6
PLASOHPE*	04464	4 - 8	106 - 240	PE	E (2)	21	9.6
PLASOH12PE*	04468	4 - 12	106 - 335	PE	E (2), B (1)	52	23.6
PLASOH12*	04469	4 - 12	106 - 335	PVC	E (2), B (1)	52	23.6

EXCLUSIVE

NOTE: 04463, 04469 ship with cutting blade for PVC. Models 04464, 04468 ship with cutting blade for PE. Blades are interchangeable.

*PLAS CUTTERS WILL CUT PVC AND PE PIPE. SPECIFIC LIMITATIONS FOR PE ARE AS FOLLOWS: 2" (38.1 mm) wall thickness PE - up to 12" pipe.



GUILLOTINE PIPE CUTTERS

FEATURES

....

- Squarest cut available for PE due to strong frames and unique blade design.
- Saves facing cost: no facing needed for electrofusion, less needed for butt-fusion.
 Requires minimal clearance, only 4" 6" (102 152 mm) around pipe.

- Clean and safe! No chips to clog valves and apertures.
 Many high quality cuts, with durable non-stick coated, tool steel blade.

Robust Guillotine Pipe Cutters are designed to cut PE pipe from SDR 15.5 to SDR 9 within $\frac{1}{8}$ " (3 mm) of square on medium and high-density pipe. **HPC12** is designed for DIPS and IPS PE pipe from SDR17 to SDR9.3. Brass bushings in HPC12 crosshead feed assembly yield smooth feed and more consistent blade alignment. The accurate cuts from Reed Guillotine Cutters mean no facing is needed for electrofusion and only minimal facing for butt fusion joints. Durable, non-stick coated blade makes many square cuts with no chips to clog valves and small openings. Slight taper on blade allows an easy start to the cut, and holds form for a nice, straight cut. Blades are easy to sharpen or replace.

NOTE: Reed strongly recommends use of the GROUNDING ACCESSORY ON P. 35 with Guillotine Cutters. Use a grounding accessory as a precaution against static build-up. Dissipate the charge and minimize the possibility of ignition.

Outstan II		Capacity		L	ength	Weight	
Catalog No.	ltem Code	in-nom.	actual O.D. mm	in	mm	lbs	kg
HPC4	04604	2 - 4	63 - 125	19	482	15.6	7.1
HPC8	04608	3 - 8	90 - 225	30	750	35.0	15.9
 HPC12	04612	4 - 12	114 - 350	51	1295	100.0	45.5

REPLACEMENT BLADES

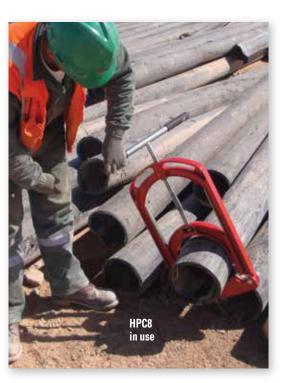
Catalog No.	ltem Code	Description				
HPC4B	40329	HPC4 Blade				
HPC8B	40027	HPC8 Blade				
HPC12B	94903	HPC12 Blade				
NATE HPCs cut PE only and will not cut PVC or PP (notypronylane) nine, such as Aquatherm®						

NOTE: HPCs cut PE only and will not cut PVC or PP (polypropylene) pipe, such as Aquatherm[®].











ONLINE VIDEO TRAINING



WHY REED?

Because of the crosshead and blade design, all HPCs produce a much straighter cut with minimal blade wear. Safer than abrasive saws because no PE chip residue remains in the pipe that may later clog valves.

www.reedmfgco.com 33



- Robust aluminum bars on PES2 and larger models reduce tool weight for easier handling.

- PES1 built-in stops and "C" shape allow easy movement on and off pipe.
- With the proper stops, PES2, PES4, PES6 and PES8 also work for metric pipe.
- Double-bar design on PES2-2 models gives two squeeze points in a row which provide
- Wide variety of stops for all Reed PE squeeze-off tools.

Reed offers the best designed tools for stopping flow in 1/2" up to 8" PE pipe. Different models handle a wide range of pipe sizes and applications. Sliding bar handles make work in tight places easier and increase leverage for tightening. Fine-pitched thread on feed screw allows for a controlled, low-effort squeeze. Grease fittings at friction points make operation smoother and extend tool life. Aluminum bars are anodized or painted for protection from the elements. All PE squeeze-off tools use positive stops to prevent damage caused by over-clamping. Multiple size/SDR settings on one pair of stops provide quick, convenient over-squeeze protection for standard pipe sizes.

NOTE: Reed strongly recommends use of the GROUNDING ACCESSORY ON P. 35 with PE Saueeze-Off Tools. Use a grounding accessory as a precaution against static build-up. Dissipate the charge and

			, .								
Catalog	ltem	tem Capacity		Pipe/SDR Stops		Length		Weight			
No.	Code	in-nom.	actual O.D.	# of Stops	Stops	in	mm	lbs	kg		
ES1IPS/CTS*	04290	¹ / ₂ - 1	.63" - 1.32"	4	94279	11	280	6.5	3.0		
ES2IPS	04302	¹ /2 - 2	.84" - 2.38"	6	98079	14	305	11.6	5.3		
ES2CTS	04304	¹ /2 - 2	.63" - 2.13"	6	98078	14	305	11.6	5.3		
ES4	04306	2 - 4	2.38" - 4.50"	7	98094	21	508	38.6	17.5		
ES2-2IPS	04322	¹ /2 - 2	.84" - 2.38"	6	98079	12	305	11.6	5.3		
ES2-2CTS	04324	¹ /2 - 2	.63" - 2.13"	6	98078	12	305	11.6	5.3		
ES2METRIC	04703	-	20 - 63 mm	6	98124	12	305	11.6	5.3		
ES4METRIC	04705	-	75 - 110 mm	6	98121	20	508	38.6	17.5		

HYDRAULIC & MANUAL, LARGE DIAMETER

Manual PES6M and PES8M are lower-price and lighter-weight than the hydraulic models,

- making them practical for carry-in jobs, infrequent use or budget-minded work crews.
- PES8H handles large diameters with ease due to its included, separate hydraulic hand pump that allows the operator to work the pump from a convenient surface.

	Catalog Item		m Capacity		Power	Pipe/SDR Stops				Gross Weight*	
	No.	No. Code		actual O.D. mm	Source	# of Stops	Stops (pair of each)	in	mm	lbs	kg
	PES8M	04308	3 - 8	89 - 219	Manual	12	98319 & 98320	28	711	148	67.3
	PES8H	04309	3 - 8	89 - 219	Hydraulic	12	98319 & 98320	28	711	227	103.2
	PES6M	04313	3 - 6	89 - 168	Manual	10	98356 & 98320	28	711	92	41.8
*	PES6METRIC	04706	-	90 - 160		10	98360 & 98319SO pair of each	28	711	81	36.8
*	PES8HMETRIC	04707	-	90 - 200		10	98360 & 98319SO pair of each	28	711	130	59.1
*	PES8MMETRIC	04708	-	90 - 200		10	98360 & 98319SO pair of each	28	711	81	36.8

PES2 models fit both CTS and IPS PE by simply changing the safety stops.

> Alternate Handle Spot

PES2CTS





FLOW CONTROL VALVE

Item Code	Description
94317	Flow Control Valve Kit for PES8H

CONVERSION KITS

Use easy-to-adjust stops to convert PE Squeeze-Off Tool PES2 models from CTS to IPS or vice versa.

Stops	ltem Code	Converts
CTS	98078	PES2IPS to PES2CTS
IPS	98079	PES2CTS to PES2IPS

<complex-block>

REPLACEMENT & ALTERNATE STOPS

Sold in pairs, replacement and alternate stops come in a variety of CTS and IPS sizes. Visit *www.reedmfgco. com/en/cts-ips-stops* for complete details.

CUSTOM & METRIC STOPS

Custom stops available for PES2 models with a minimum of 20 tools per custom stop. Metric stops are available for the PES2, PES4, PES6 and PES8 models, with no minimum quantity. Visit **www.reedmfgco.com/en/metric-stops** for details on metric stops.



Metric Stops

CTS and IPS Stops

FCVPES8H

GROUNDING ACCESSORY

FEATURES

• Ground the work area to increase safety for the operator.

The Static Electricity Grounding Accessory (**PEGR**) provides a path to ground for any static charge. Because static can build up on plastic pipe, even for water services, there is a possibility of a spark discharge of sufficient energy to cause ignition if the proper air/gas mixture is present. Use of a static electricity grounding accessory is a precaution that can dissipate the charge and minimize the possibility of ignition. Reed strongly recommends use of this grounding accessory with PE Squeeze-Off Tools and Guillotine Pipe Cutters in all gas applications.

Catalog	ltem	Weight			
No.	Code	lbs	kg		
PEGR	04619	1.5	0.7		

STATIC DISCHARGE ALARM

FEATURES

• Be aware of static in the work area by use of a discharge alarm.

Static Discharge Alarm warns of static build-up. Static build-up can lead to possible pinholing of PE pipe resulting from electrical forces discharging through the pipe wall during squeezing or cutting. Static discharge alarm features test circuit and low battery warning. Plastic case included. Use with Grounding Accessory.

Catalog	ltem	Dimensions	Weight		
No.	Code	Dimensions	lbs	kg	
STDA1	04620	1 ³ /8" X 3 ¹ /4" X 5 ¹ /2"	0.6	0.3	



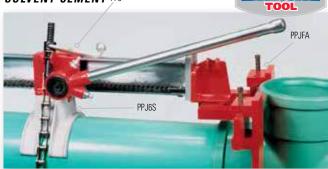




NOTE: PPJVS sold separately from PPJ.

WHY REED? Easy-to-use design for one person operation with no leaks.

SOLVENT CEMENT PPJ



NOTE: Fitting attachment (PPJFA) and saddles sold separately from PPJ.



TUSIDE

PLASTIC PIPE JOINERS

FEATURES

- Join or separate gasketed PVC pipe using the PPJ and PPJVS universal saddles. • Efficiently connect 4" - 12" (114 - 324 mm) PVC solvent cement joints using the
- PPJ and individually sized saddles.[†]

• PPJFA Fitting Attachment is required for **solvent cement** branch connections only.

With 28-to-1 leverage, it is easy for one person to join PVC pipe up to 16" gasketed or up to 12" solvent cement joints, using a Reed Plastic Pipe Joiner.

FOR GASKETED PIPE: The Plastic Pipe Joiner can connect and separate 4" - 16" IPS and cast iron size gasketed pipe. Components required for joining gasketed pipe include the Plastic Pipe Joiner (PPJ) and V-shaped saddles (PPJVS).

FOR SOLVENT CEMENT CONNECTIONS: The Plastic Pipe Joiner connects solvent cement joints on all pipe schedules, IPS and water pipe from 4" - 12". For solvent cement connections, individually sized saddles must be ordered together with the **PPJ** Plastic Pipe Joiner. **PPJFA** fitting attachments are sold separately and only required for branch attachments.

NOTE: Connection saddles for gasketed pipe or solvent cement connections must be purchased separately.

GASKETED PIPE

Cotolon	ltom	Pipe C	Weight		
Catalog No.	ltem Code	in-nom.	actual O.D. mm	lbs	kg
PPJ*	04446	—	_	44.0	20.0
PPJVS**	04441	4 - 16	114 - 434	8.0	3.6
* FYCI IISIVE					

*One pair of saddles.

SOLVENT CEMENT CONNECTION

Cotolog	Item	0.D. C	Weight		
Catalog No.	Code	in-nom.	actual O.D. mm	lbs	kg
PPJ*	04446	_	_	44.0	20.0
PPJFA*	04439	4 - 12	114 - 324	39.0	17.7

* EXCLUSIVE

SADDLES FOR SOLVENT CEMENT CONNECTION † (sold in pairs)

Catalog	ltem Code	0.D. Ca	Weight					
No.		actual O.D. in	actual O.D. mm	lbs	kg			
PPJ4S	04442	4.5	114	4.0	1.8			
PPJ6S	04444	6.6	168	4.5	2.0			
PPJ8S	04447	8.8	224	6.0	2.7			
PPJ10S	04448	10.8	273	7.0	3.2			
PPJ12S	04449	12.8	324	7.0	3.2			

www.tisales.com

